



An initiative of the International Molybdenum Association

Substance Identification and Hazard Classification of “Molybdenum Sulfide (MoS₂), roasted”

1. Identification:

The MoCon Technical Working Group has worked extensively on the REACH issue of Substance Identity and Hazard Classification for “Molybdenum Sulfide (MoS₂), roasted”.

The most appropriate Substance Identity category option for ‘Molybdenum Sulfide (MoS₂), roasted’ is that of **UVCB** (Unknown or Variable Composition, Complex Reaction Products or Biological Materials) as defined below:

EC Name: Molybdenum Sulfide (MoS₂), roasted
Synonyms: Roasted Molybdenite Concentrates
Trade names: RMC, Technical Grade Molybdenum Oxide
EINECS No.: 289-178-0
CAS No.: 86089-09-0

- The product obtained from roasting molybdenum disulfide and gangue material at temperatures between 482°C to 677°C to remove sulfur. Composed primarily of a mixture of molybdenum oxides.

2. Composition:

Constituent composition of the above-indicated UVCB substance that will be REACH-registered by the Lead Registrant:

Constituent	Typical concentration	Concentration range	Remarks
MoO ₃ EC no.: 215-204-7 CAS No: 1313-27-5	80 %(w/w)	≥ 45 — ≤ 96 % (w/w)	Constituent relevant for hazard classification
SiO ₂ (quartz) EC no : 238-878-4 CAS No. 14808-60-7	3 %(w/w)	≥1% — ≤ 15 % (w/w)	< 1% present as respirable crystalline silica
Mo Suboxides	8 %(w/w)	≥ 2 — ≤ 30 % (w/w)	According to XRD-analysis, mainly MoO ₂ , Mo ₄ O ₁₁ , Mo ₈ O ₂₃ , Mo ₉ O ₂₆

Table continuation:			
Constituent	Typical Concentration	Concentration Range	Remarks
MoO₂ EC No.: 242-637-9 CAS No: 18868-43-4	2 % (w/w)	≥ 0,2 — ≤ 10 % (w/w)	
Iron molybdates	4 % (w/w)	≥ 1 — ≤ 15 % (w/w)	Based on expert judgement and/or XRD-analysis, expected to be present as FeMoO ₄ , Fe ₂ (MoO ₄) ₃ , Fe ₃ Mo ₃ O ₁₂
Lead molybdate EC No.: 233-459-2 CAS No: 10190-55-3	0.03% (w/w) (as Pb) 0.05% (w/w) (as PbMo ₄)	< 0.25 % (w/w) (as Pb) < 0.45 % (w/w) (as PbMo ₄)	Based on XRD and SEM-EDX, Pb is present in RMC within mixed cation molybdates or as lead molybdate PbMoO ₄ .
Arsenic oxide EC No.: 215-481-4 CAS No: 1327-53-3	0.012 % (w/w) (as As) 0.016 % (w/w) (as As ₂ O ₃)	≤ 0.075 % (w/w) (as As) ≤ 0.099 % (w/w) (as As ₂ O ₃)	Based on XRD and SEM-EDX , trace amounts of arsenic as substitutes for Mo in MoO ₃ or MoO ₄ positions, i.e. within molybdenum oxide or molybdate structures. Since the presence of one distinct arsenic substance cannot be confirmed analytically at such low concentrations, the presence of As ₂ O ₃ is assumed as a worstcase for classification purposes.
Copper molybdate EC No.: 237-378-3 CAS No: 13767-34-5	0.45 % (w/w) (as Cu) 2 % (w/w) (as CuMoO ₄)	≤ 4 % (w/w) (as Cu) ≤ 15 % (w/w) (as CuMoO ₄)	Based on XRD and SEM-EDX, Cu is present in RMC within mixed metal cation molybdates, or as copper molybdate CuMoO ₄ . No CuO or Cu ₂ O could be identified.
Calcium molybdate EC no.: 232-192-9 CAS No: 7789-82-4	1 % (w/w)	≥0 — ≤ 5 % (w/w)	
Ammonium molybdates	Powder: 0% (w/w) Briquettes: 10% (w/w)	≥0 — ≤ 15 % (w/w)	Based on expert judgement and/or XRD-

			analysis, expected to be present as (NH ₄) ₆ .Mo ₇ O ₂₄ .4H ₂ O, (NH ₄) ₆ .Mo ₉ O ₃₀ .5H ₂ O; (NH ₄) ₂ Mo ₄ O ₁₃ ; NH ₃ (MoO ₃) ₃
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Remark: Other minor constituents can be present in concentrations that do not change the GHS/CLP- classification below.

3. CLP-classification:

Classification under GHS/CLP - See also Annex 1 attached:

The UVCB substance as defined above has the following classification:

For Human Health: Carcinogenicity Category 2, H351: Suspected of causing cancer – see Note 1 below

IMPORTANT NOTE:

All intending registrants must inform the MoCon Secretariat prior to submission of the Lead Registrant dossier if either:

- the levels of lead or arsenic in the RMC UVCB substance they will register exceed those indicated in the 'concentration range' column of the table in point 2 of this document, and/or
- if the level of respirable crystalline silica is > 1%, and/or
- if other hazardous constituents are present in classifiable quantities.

This is necessary because a separate classification entry in IUCLID Section 2 of the Lead Registrant dossier will need to be made.

Note 1 on the rationale for Classification: This is a REACH 'Self-Classification'. The outcome of the Chemical Safety Assessment under REACH, as documented in the Chemical Safety Report, is that this substance meets the criteria for self-classification as a dangerous substance.

Background: REACH contains a requirement to hazard assess and self-classify if the (CLP) criteria for hazard classification are met. Phys-Chem, human health and environment parameters all need to be

assessed. MoO₃ was classified in 2009 in the EU as a Category 2 Carcinogen in the 1st ATP to the EU Classification, Labelling & Packaging Regulation (CLP). In the case of RMC the relevant CLP rule is:

- Carcinogenicity category 2 if the concentration of a substance is =>1%

The MoO₃ content of RMC is substantially greater than 1% and therefore this existing EU classification MoO₃ classification must be read-across and applied to the RMC.

Remark : The classifications Eye Irrit.2 and STOT SE 3 are not read-across from MoO₃ (see Annex 1).

Annex 1

1. MoO₃, CAS No: 1313-27-5, EINECS No: 215-204-7, CLP Ist ATP Index No: 042-001-00-9

The existing EU harmonized hazard classification of the substance MoO₃, stipulated in the 2009 1st ATP to the EU CLP, is:

- *Carcinogenicity category 2*
 - H351: Suspected of causing cancer <state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard>
- *Eye irritation category 2*
 - H319: Causes serious eye irritation.
- *STOT- SE category 3*
 - H335: May cause respiratory irritation.

Below are the rationale for not reading-across the Eye Irritation and STOT-SE classifications from MoO₃ to 'molybdenum sulfide (MoS₂) roasted'

Note on Assessment of Applicability of Existing MoO₃ EU-harmonized Classifications to 'molybdenum sulfide (MoS₂) roasted' (RMC).

1. Eye Irritation

The conclusion of the recent assessment by MoCon TWG is that the basis for the classification of MoO₃ as 'Eye Irritant, Category 2' by the EU was unwarranted. This is because examination of the data from an OECD 405 guideline-conform study with MoO₃ (see page 5) reveals that the calculated mean scores are below the cut-off values for eye irritation classification. Furthermore, a similar study exists for RMC itself where the results are also below the cut-off values for classification (see page 6).

MoCon will therefore not read-across the MoO₃ eye irritation classification to RMC.

2. Respiratory Irritation

An OECD 403 guideline-conform study (Leuschner 2010) on acute inhalation toxicity with extended histopathology to investigate potential respiratory irritation has recently been conducted. Based on the results, molybdenum trioxide does not require classification for either acute inhalation toxicity or for respiratory irritation. The existing classification of MoO₃ as STOT SE Category 3 (H335: May cause respiratory irritation) appears unwarranted. MoCon will not read-across the MoO₃ respiratory irritant classification to RMC.

Tables for MoO₃:

Irritant Effects on the Rabbit Eye of molybdenum trioxide

Calculations for C&L, according to Directive 67/548/EEC and Regulation (EC) 1272/2008

Attachment to study: Liggett and McRae (1990): Irritant effects on the rabbit eye of pure molybdc oxide. Huntingdon Research Centre Ltd., Huntingdon, UK. Report No. 90948D/IMA 4/SE

67/548/EEC - calculation of means over all six animals for 24/48/72 hours

Corneal Opacity								Iris Lesion							
Animal	1 h	24 h	48 h	72 h	4 d	7 d	21 d	Animal	1 h	24 h	48 h	72 h	4 d	7 d	21 d
1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	3	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	4	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	5	0	0	0	0	0	0	0
6	0	0	0	0	0	0	0	6	0	0	0	0	0	0	0
mean	0,00	0,00	0,00	0,00	0,00	0,00	0,00	mean	0,00	0,00	0,00	0,00	0,00	0,00	0,00
mean (24/48/72)			0,00					mean (24/48/72)			0,00				

Conjunctivae Redness								Conjunctivae Oedema (Chemosis)							
Animal	1 h	24 h	48 h	72 h	4 d	7 d	21 d	Animal	1 h	24 h	48 h	72 h	4 d	7 d	21 d
1	1	1	0	0	0	0	0	1	1	1	0	0	0	0	0
2	1	0	0	0	0	0	0	2	1	0	0	0	0	0	0
3	1	1	1	1	1	0	0	3	1	1	1	1	0	0	0
4	1	0	0	0	0	0	0	4	1	0	0	0	0	0	0
5	1	1	1	0	0	0	0	5	1	1	0	0	0	0	0
6	1	1	1	0	0	0	0	6	1	1	0	0	0	0	0
mean	1,00	0,67	0,50	0,17	0,17	0,00	0,00	mean	1,00	0,67	0,17	0,17	0,00	0,00	0,00
mean (24/48/72)			0,44					mean (24/48/72)			0,33				

**Conclusion: The calculated mean scores are below the respective cut-off values as per Directive 67/548/EEC.
No Classification for eye irritancy according to Directive 67/548/EEC.**

Regulation (EC) 1272/2008 - calculation of means for individual animals for conjunctivae redness and oedema

Corneal Opacity					
Animal	1 h	24 h	48 h	72 h	mean 24/48/72
1	0	0	0	0	0,00
2	0	0	0	0	0,00
3	0	0	0	0	0,00
4	0	0	0	0	0,00
5	0	0	0	0	0,00
6	0	0	0	0	0,00

Iris Lesion					
Animal	1 h	24 h	48 h	72 h	mean 24/48/72
1	0	0	0	0	0,00
2	0	0	0	0	0,00
3	0	0	0	0	0,00
4	0	0	0	0	0,00
5	0	0	0	0	0,00
6	0	0	0	0	0,00

Conjunctivae Redness					
Animal	1 h	24 h	48 h	72 h	mean 24/48/72
1	1	1	0	0	0,33
2	1	0	0	0	0,00
3	1	1	1	1	1,00
4	1	0	0	0	0,00
5	1	1	1	0	0,67
6	1	1	1	0	0,67

Conjunctivae Oedema (Chemosis)					
Animal	1 h	24 h	48 h	72 h	mean 24/48/72
1	1	1	0	0	0,33
2	1	0	0	0	0,00
3	1	1	1	1	1,00
4	1	0	0	0	0,00
5	1	1	0	0	0,33
6	1	1	0	0	0,33

All effects fully reversed by 21 days.

**Conclusion: The calculated mean scores per animal are below the respective cut-off values as per Regulation 1272/2008.
No Classification for eye irritancy according to Regulation 1272/2008.**

Tables for RMC:

Irritant Effects on the Rabbit Eye of roasted molybdenite concentrate

Calculations for C&L, according to Directive 67/548/EEC and Regulation (EC) 1272/2008

Attachment to study: Liggett and McRae (1990): Irritant effects on the rabbit eye of technical molybdc oxide. Huntingdon Research Centre Ltd., Huntingdon, UK. Report No. 90946D/IMA 4/SE

67/548/EEC - calculation of means over all six animals for 24/48/72 hours

Corneal Opacity								Iris Lesion							
Animal	1 h	24 h	48 h	72 h	4 d	7 d	21 d	Animal	1 h	24 h	48 h	72 h	4 d	7 d	21 d
1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	3	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	4	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	5	0	0	0	0	0	0	0
6	0	0	0	0	0	0	0	6	0	0	0	0	0	0	0
mean	0,00	0,00	0,00	0,00	0,00	0,00	0,00	mean	0,00	0,00	0,00	0,00	0,00	0,00	0,00
mean (24/48/72)				0,00				mean (24/48/72)				0,00			

Conjunctivae Redness								Conjunctivae Oedema (Chemosis)							
Animal	1 h	24 h	48 h	72 h	4 d	7 d	21 d	Animal	1 h	24 h	48 h	72 h	4 d	7 d	21 d
1	1	2	1	1	0	0	0	1	1	1	1	0	0	0	0
2	1	1	1	0	0	0	0	2	1	2	1	0	0	0	0
3	1	1	1	1	1	1	0	3	1	1	1	1	1	1	0
4	1	1	1	1	2	2	0	4	1	1	1	1	2	2	0
5	1	2	1	1	1	0	0	5	1	2	1	1	1	0	0
6	1	2	1	1	1	1	0	6	1	2	1	1	1	1	0
mean	1,00	1,50	1,00	0,83	0,83	0,67	0,00	mean	1,00	1,50	1,00	0,67	0,83	0,67	0,00
mean (24/48/72)				1,11				mean (24/48/72)				1,06			

**Conclusion: The calculated mean scores are below the respective cut-off values as per Directive 67/548/EEC.
No Classification for eye irritancy according to Directive 67/548/EEC.**

Regulation (EC) 1272/2008 - calculation of means for individual animals for conjunctivae redness and oedema

Corneal Opacity					
Animal	1 h	24 h	48 h	72 h	mean 24/48/72
1	0	0	0	0	0,00
2	0	0	0	0	0,00
3	0	0	0	0	0,00
4	0	0	0	0	0,00
5	0	0	0	0	0,00
6	0	0	0	0	0,00

Iris Lesion					
Animal	1 h	24 h	48 h	72 h	mean 24/48/72
1	0	0	0	0	0,00
2	0	0	0	0	0,00
3	0	0	0	0	0,00
4	0	0	0	0	0,00
5	0	0	0	0	0,00
6	0	0	0	0	0,00

Conjunctivae Redness					
Animal	1 h	24 h	48 h	72 h	mean 24/48/72
1	1	2	1	1	1,33
2	1	1	1	0	0,67
3	1	1	1	1	1,00
4	1	1	1	1	1,00
5	1	2	1	1	1,33
6	1	2	1	1	1,33

Conjunctivae Oedema (Chemosis)					
Animal	1 h	24 h	48 h	72 h	mean 24/48/72
1	1	1	1	0	0,67
2	1	2	1	0	1,00
3	1	1	1	1	1,00
4	1	1	1	1	1,00
5	1	2	1	1	1,33
6	1	2	1	1	1,33

All effects fully reversed by 21 days.

**Conclusion: The calculated mean scores per animal are below the respective cut-off values as per Regulation 1272/2008.
No Classification for eye irritancy according to Regulation 1272/2008.**